



- Notes:**
- Material: 6063-T5 Extruded Aluminum
 - Flatness: 0.004" per inch of width
 - Straightness 0.0125" per foot of length and total straightness over 20' not to exceed 0.120.
 - Twist: Does not exceed 0.25° per foot of length and total twist over 20' not to exceed 1.5°.
 - Finish: Clear anodized #204R1 Depth of 0.0004" and surface hardness of 250HV.
 - Break Corners R0.015.

NAME	D GIBBENS	MAIN FRAME INC.	
DRAWN BY:	05/06/05	TITLE:	
DATE:		Quarter Round T-Slotted	
ENG APPR:		Structural Extrusion, 15 Series	
MGR APPR:		SIZE: DWG NO:	REV:
		A MFI-15QR	A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±1.0°		FILE NAME: MFI-15 QR EXTRUSION.dwg	
2 PL .#0.15 3 PL .#0.10		SCALE:	SHEET 1 OF 1

MAIN FRAME INC.
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